Further analysis and extrusion defects

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Table of Contents

Quiz: ............................................................................................. 3
Quiz:

1. What type of extrusion defects form if the extrusion speed is very high?
2. What is meant by optimum die angle of extrusion die? What is the range of die angle normally used?
3. Centre burst in extruded products is caused by what type of stress?
4. What is hot shortness?