

Introduction to Formal Languages, Automata and Computability

Pushdown Automata

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Introduction

We have considered the simplest type of automaton, viz., the finite state automaton. We have seen that a finite state automaton has finite amount memory and hence cannot accept type 2 languages like $\{a^n b^n \mid n \geq 1\}$. In this chapter we consider a class of automata, the pushdown automata, which accept exactly the class of context-free (type 2) languages. The pushdown automaton is a finite automaton with an additional tape, which behaves like a stack. We consider two ways of acceptance and show the equivalence between them.

The Pushdown Automaton

The equivalence between CFG and pushdown automata is also proved. Let us consider the following language over the alphabet $\Sigma = \{a, b, c\}$: $L = \{a^n b^m c^n \mid n, m \geq 1\}$. To accept this we have an automaton which has a finite control and the input tape which contains the input. Apart from these, there is an additional pushdown tape which is like a stack of plates placed on a spring. Only the top most plate is visible. Plates can be removed from top and added at the top only. In the following example, we have a red plate

contd.

and a number of blue plates. The machine is initially in state q_0 and initially a red plate is on the stack. When it reads a it adds a blue plate to the stack and remains in state q_0 . When it sees the b , it changes to q_1 . In q_1 it reads b 's without manipulating the stack. When it reads a c it goes to state q_2 and removes a blue plate. In state q_2 it proceeds to read c 's and whenever it reads a c it removes a blue plate. Finally in state q_2 without reading any input it removes the red plate. The working of the automaton can be summarized by the following table.

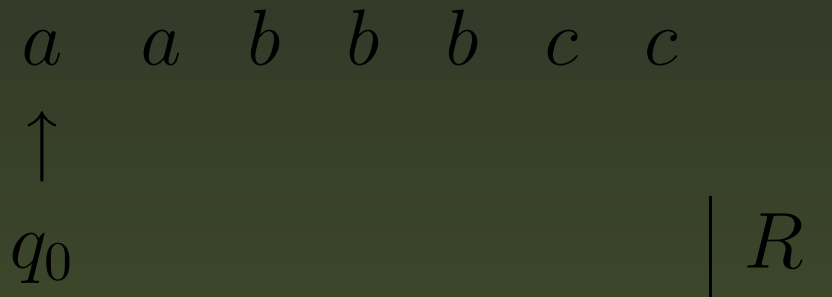
contd.

State	Top plate	Input		
		<i>a</i>	<i>b</i>	<i>c</i>
q_0	red	add blue plate remain in state q_0	-	-
	blue	add blue plate remain in state q_0	go to q_1	-
q_1	red	-	-	-
	blue	-	remain in state q_1	go to q_2 remove the plate
q_2	red	without waiting for input remove red plate		
	blue	-	-	remain in q_2 remove the plate

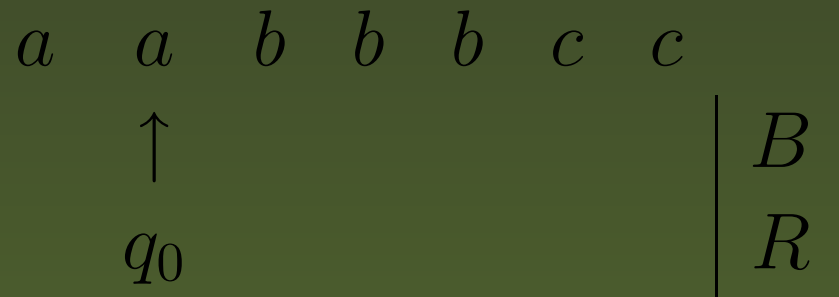
Let us see how the automaton treats the input $aabbbcc$.

contd.

- Initially it is q_0 and reads a a . Top plate is red

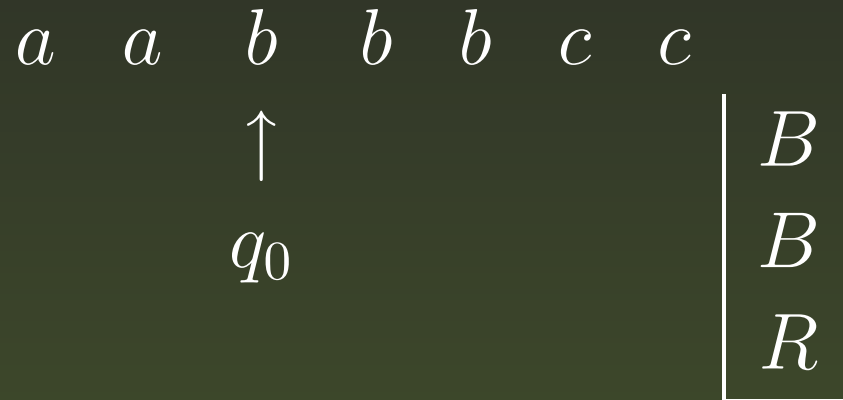


- When it reads the first a in q_0 it adds a blue plate to the stack. Now the situation looks as follows:

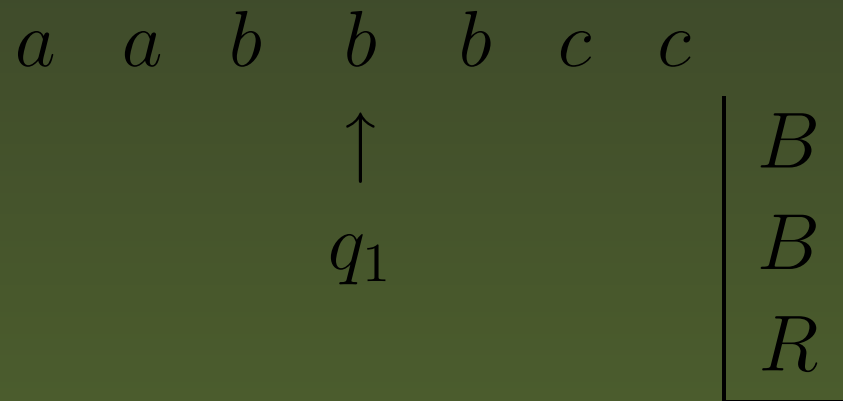


- When its reads the second a the automaton's instantaneous description (ID) can be represented by

contd.

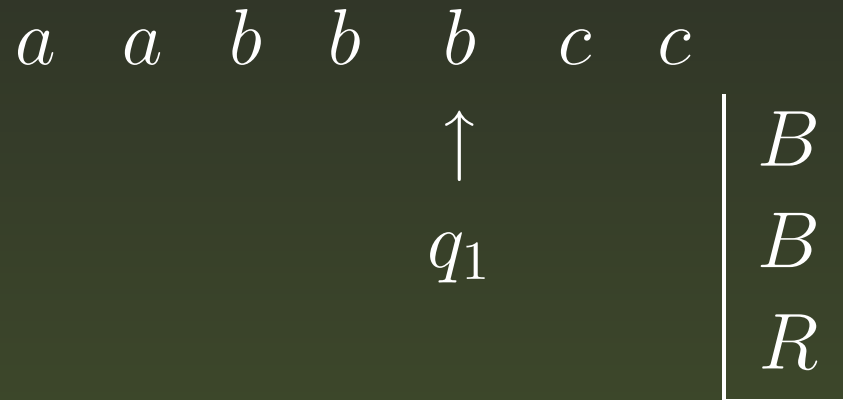


- In q_0 when it reads a b it goes to q_1

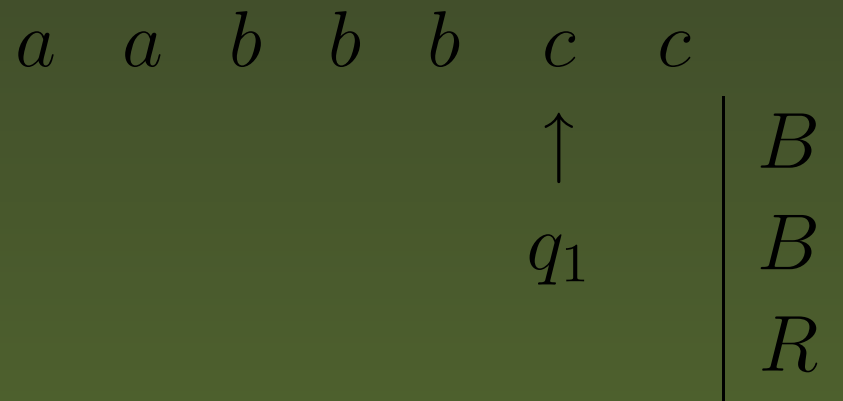


- In q_1 it reads a b without manipulating the stack

contd.



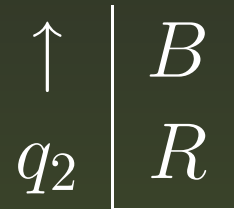
- In state q_1 when it reads a c it removes a blue plate and goes to q_2



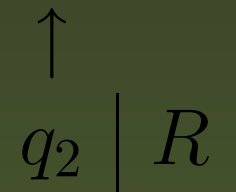
- In state q_2 when it reads a c it removes a blue plate

contd.

a a b b b c c



a a b b b c c



Now the whole input has been read. The automaton is in q_2 and top plate is red. Now without looking for the next input it removes the red plate.

- The current situation is represented as

contd.

a a b b b c c

↑
*q*₂ □

The whole input has been read and the stack has been emptied.

The string is accepted by the automaton if the whole input has been read and the stack has been emptied.

This automaton can accept in a similar manner any string of the form $a^n b^m c^n$, $n, m \geq 1$

Now let us consider the formal definition of a push-down automaton.

contd.

Definition A pushdown automaton (PDA)

$M = (K, \Sigma, \Gamma, \delta, q_0, Z_0, F)$ is a 7-tuple where

K is a finite set of states

Σ is a finite set of input symbols

Γ is a finite set of pushdown symbols

q_0 in K is the initial state

Z_0 in Γ is the initial pushdown symbol

$F \subseteq K$ is the set of final states

δ is the mapping from $K \times (\Sigma \cup \{\epsilon\}) \times \Gamma$ into finite subsets of $K \times \Gamma^*$

$\delta(q, a, z)$ contains (p, γ) where $p, q \in K, a \in \Sigma \cup \{\epsilon\},$

$z \in \Gamma, \gamma \in \Gamma^*$ means that when the automaton is in

state q and reading a (reading nothing if $a = \epsilon$) and the

contd.

top pushdown symbol in z , it can go to state p and replace z in the pushdown store by the string γ . If $\gamma = z_1 \dots z_n$; z_1 becomes the new top symbol of the pushdown store. It should be noted that basically the pushdown automaton is nondeterministic in nature.

An instantaneous description of a PDA is a 3-tuple (q, w, α) where q denotes the current state, w is the portion of the input yet to be read and α denotes the contents of the pushdown store. $w \in \Sigma^*$, $\alpha \in \Gamma^*$ and $q \in K$. By convention the leftmost symbol of α is the top symbol of the stack.

contd.

If $(q, aa_1a_2 \dots a_n, zz_1 \dots z_n)$ is an ID and $\delta(q, a, z)$ contains $(p, B_1 \dots B_m)$, then the next ID is $(p, a_1 \dots a_n, B_1 \dots B_m z_1 \dots z_n)$, $a \in \Sigma \cup \{\epsilon\}$.

This is denoted by

$(q, aa_1 \dots a_n, zz_1 \dots z_n) \vdash (p, a_1 \dots a_n, B_1 \dots B_m z_1 \dots z_n)$. \vdash^* is the reflexive transitive closure of \vdash . The set of strings accepted by the PDA M by emptying the pushdown store is denoted as $Null(M)$ or $N(M)$.

$$N(M) = \{w/w \in \Sigma^*, (q_0, w, Z_0) \vdash^* (q, \epsilon, \epsilon) \text{ for some } q \in K\}$$

This means that any string w on the input tape will be accepted by the PDA M by the empty store, if M started

contd.

in q_0 with its input head pointing to the leftmost symbol of w and Z_0 on its pushdown store, will read the whole of w and go to some state q and the pushdown store will be emptied. This is called acceptance by empty store. When acceptance by empty store is considered F is taken as the empty set.

There is another way of acceptance called acceptance by final state. Here when M is started in q_0 with w on the input tape and input tape head pointing to the leftmost symbol of w and with Z_0 on the pushdown store, after some moves finally reads the whole input and reaches one of the final states. The pushdown store

contd.

need not be emptied in this case. The language accepted by the pushdown automaton by final state is denoted as $T(M)$.

$$T(M) = \{w/w \in \Sigma^*, (q_0, w, Z_0) \vdash^* (q_f, \epsilon, \gamma) \text{ for some } q_f \in F \text{ and } \gamma \in \Gamma^*\}.$$

Example Let us formally define the pushdown automaton for accepting $\{a^n b^m c^n / n, m \geq 1\}$ described informally earlier.

$M = (K, \Sigma, \Gamma, \delta, q_0, R, \phi)$ where $K = \{q_0, q_1, q_2\}$,

$\Sigma = \{a, b, c\}$, $\Gamma = \{B, R\}$ and δ is given by

$$\delta(q_0, a, R) = \{(q_0, BR)\}$$

$$\delta(q_0, a, B) = \{(q_0, BB)\}$$

$$\delta(q_0, b, B) = \{(q_1, B)\}$$

$$\delta(q_1, b, B) = \{(q_1, B)\}$$

contd.

$$\delta(q_1, c, B) = \{(q_2, \epsilon)\}$$

$$\delta(q_2, c, B) = \{(q_2, \epsilon)\}$$

$$\delta(q_2, \epsilon, R) = \{(q_2, \epsilon)\}$$

The sequence of ID's on input $aabbbcc$ is given by,

$$\begin{aligned} (q_0, aabbbcc, R) &\vdash (q_0, abbbcc, BR) \vdash (q_0, bbbcc, BBR) \\ &\vdash (q_1, bbcc, BBR) \vdash (q_1, bcc, BBR) \vdash (q_1, cc, BBR) \\ &\vdash (q_2, c, BR) \vdash (q_2, \epsilon, R) \vdash (q_2, \epsilon, \epsilon) \end{aligned}$$

It can be seen that the above PDA is deterministic. The general definition of PDA is nondeterministic. In order that a PDA is deterministic two conditions have to be satisfied.

contd.

At any instance, the automaton should not have a choice between reading a true input symbol or ϵ ; the next move should be uniquely determined. These conditions may be stated formally as follows: In a deterministic PDA (DPDA),

1. For all q in K , Z in Γ if $\delta(q, \epsilon, Z)$ is nonempty $\delta(q, a, Z)$ is empty for all $a \in \Sigma$.
2. For all q in K , a in $\Sigma \cup \{\epsilon\}$, Z in Γ , $\delta(q, a, Z)$ contains at most one element.

Empty Store and Acceptance by Final State

Theorem L is accepted by a PDA M_1 by empty store if and only if L is accepted by a PDA M_2 by final state.

Proof (i) Let L be accepted by a PDA $M_2 = (K, \Sigma, \Gamma, \delta_2, q_0, Z_0, F)$ by final state. Then construct M_1 as follows:

$M_1 = (K \cup \{q'_0, q_e\}, \Sigma, \Gamma \cup \{X_0\}, \delta_1, q'_0, X_0, \phi)$. We add two more states q'_0 and q_e and one more pushdown symbol X_0 . q'_0 is the new initial state and X_0 is the new initial pushdown symbol. q_e is the erasing state.

δ mappings are defined as follows:

contd.

1. $\delta_1(q'_0, \epsilon, X_0)$ contains (q_0, Z_0X_0)
2. $\delta_1(q, a, Z)$ includes $\delta_2(q, a, Z)$ for all $q \in K$,
 $a \in \Sigma \cup \{\epsilon\}$, $Z \in \Gamma$
3. $\delta_1(q_f, \epsilon, Z)$ contains (q_e, ϵ) for $q_f \in F$ and
 $Z \in \Gamma \cup \{X_0\}$
4. $\delta_1(q_e, \epsilon, Z)$ contains (q_e, ϵ) for $Z \in \Gamma \cup \{X_0\}$

The first move makes M_1 go to the initial ID of M_2 (except for the X_0 in the pushdown store). Using the second set of mappings M_1 simulates M_2 . When M_2 reaches a final state using mapping 3, M_1 goes to the

contd.

erasing state q_e and using the set of mappings 4, entire pushdown store is erased.

If w is the input accepted by M_2 , we have

$$(q_0, w, z_0) \stackrel{*}{\vdash}_{M_2} (q_f, \epsilon, \gamma).$$

This can happen in M_1 also. $(q_0, w, Z_0) \stackrel{*}{\vdash}_{M_1} (q_f, \epsilon, \gamma).$

M_1 accepts w as follows:

$$(q'_0, w, X_0) \vdash (q_0, w, Z_0 X_0) \vdash^* (q_f, \epsilon, \gamma X_0) \vdash^* (q_e, \epsilon, \epsilon) \quad (1)$$

Hence if w is accepted by M_2 , it will be accepted by M_1 . On the other hand if M_1 is presented with an input, the first move it can make is using mapping 1 and once

contd.

it goes to state q_e , it can only erase the pushdown store and has to remain in q_e only. Hence mapping 1 should be used in the beginning and mapping 3 and 4 in the end. Therefore mapping 2 will be used in between and the sequence of moves will be as in the equation 1.

Hence $(q_0, w, Z_0 X_0) \stackrel{*}{\vdash}_{M_2} (q_f, \epsilon, \gamma X_0)$ which means

$(q_0, w, Z_0) \stackrel{*}{\vdash}_{M_2} (q_f, \epsilon, \gamma)$ and w will be accepted by M_2 .

(ii) Next we prove that if L is accepted by M_1 by empty store, it will be accepted by M_2 by final state.

Let $M_1 = (K, \Sigma, \Gamma, \delta_1, q_0, Z_0, \phi)$. Then M_2 is constructed as follows:

$$M_2 = (K \cup \{q'_0, q_f\}, \Sigma, \Gamma \cup \{X_0\}, \delta_2, q'_0, X_0, \{q_f\})$$

contd.

Two more states q'_0 and q_f are added to the set of states K . q'_0 becomes the new initial state and q_f becomes the only final state. One more pushdown symbol X_0 is added which becomes the new initial pushdown symbol. The δ mappings are defined as follows:

1. $\delta_2(q'_0, \epsilon, X_0)$ contains (q_0, Z_0X_0)
2. $\delta_2(q, a, Z)$ includes all elements of $\delta_1(q, a, Z)$ for $q \in K, a \in \Sigma \cup \{\epsilon\}, Z \in \Gamma$
3. $\delta_2(q, \epsilon, X_0)$ contains (q_f, X_0) for each $q \in K$

Mapping 1 makes M_2 go to the initial ID of M_1 (except for the X_0 in the pushdown store). Then using mapping

contd.

2, M_2 simulates M_1 . When M_1 accepts by emptying the pushdown store, M_2 has X_0 left on the pushdown store. Using mapping 3, M_2 goes to the final state q_f . The moves of M_2 in accepting an input w can be described as follows:

$$(q'_0, w, X_0) \vdash (q_0, w, Z_0X_0) \vdash^* (q, \epsilon, X_0) \vdash (q_f, \epsilon, X_0)$$

It is not difficult to see that w is accepted by M_2 if and only if w is accepted by M_1 .

It should be noted that X_0 is added in the first part for the following reason. M_2 may reject an input w by emptying the store and reaching a nonfinal state. If X_0

contd.

were not there M_1 while simulating M_2 will empty the store and accept the input w . In the second part X_0 is added because for M_2 to make the last move and reach a final state, a symbol in the pushdown store is required. Thus we have proved the equivalence of acceptance by empty store and acceptance by final state in the case of nondeterministic pushdown automata.

Remark The above theorem is not true in the case of deterministic pushdown automata.

Equivalence of CFG and PDA

Theorem If L is generated by a CFG, then L is accepted by a nondeterministic pushdown automaton by empty store.

Proof Let us assume that L does not contain ϵ and $L = L(G)$, where G is in Greibach Normal Form. $G = (N, T, P, S)$ where rules in P are of the form $A \rightarrow a\alpha$, $A \in N$, $a \in T$, $\alpha \in N^*$. Then M can be constructed such that $N(M) = L(G)$. $M = (\{q\}, T, N, \delta, q, S, \phi)$ where δ is defined as follows: If $A \rightarrow a\alpha$ is a rule, $\delta(q, a, A)$ contains (q, ϵ) . M simulates a leftmost derivation in G and the equivalence

contd.

$L(G) = N(M)$ can be proved using induction. If $\epsilon \in L$, then we can have a grammar G in GNF with an additional rule $S \rightarrow \epsilon$ and S will not appear on the right-hand side of any production. In this case, M can have one ϵ -move defined by $\delta(q, \epsilon, S)$ contains (q, ϵ) which will enable it to accept ϵ .

Theorem If L is accepted by a PDA, then L can be generated by a CFG.

Proof Let L be accepted by a PDA by empty store.

Construct a CFG $G = (N, T, P, S)$ as follows:

$N = \{[q, Z, p] \mid q, p \in K, Z \in \Gamma\} \cup \{S\}$.

P is defined as follows:

contd.

$S \rightarrow [q_0, Z_0, q] \in P$ for each q in K .

If $\delta(q, a, A)$ contains $(p, B_1 \dots B_m)$ ($a \in \Sigma \cup \{\epsilon\}$) is a mapping, then P includes rules of the form

$[q, A, q_m] \rightarrow a[p, B_1, q_1][q_1, B_2, q_2] \dots [q_{m-1}, B_m, q_m],$
 $q_i \in K, 1 \leq i \leq m$

If $\delta(q, a, A)$ contains (p, ϵ) then P includes $[q, A, p] \rightarrow a$

Now we show that $L(G) = N(M)(= L)$.

It should be noted that the variables and productions in the grammar are defined in such a way that the moves of the PDA are simulated by a leftmost derivation in G .

We prove that

$[q, A, p] \xRightarrow{*} x$ if and only if $(q, x, A) \vdash^* (p, \epsilon, \epsilon)$.

contd.

That is, if the PDA goes from state q to state p after reading x and the stack initially with A on the top ends with A removed from stack (in between the stack can grow and come down). See Figure 1

This is proved by induction on the number of moves of M .

(i) If $(q, x, A) \vdash^* (p, \epsilon, \epsilon)$ then $[q, A, p] \xRightarrow{*} x$

Basis

If $(q, x, A) \vdash (p, \epsilon, \epsilon)$ $x = a$ or ϵ , where $a \in \Sigma$ and there should be a mapping $\delta(q, x, A)$ contains (p, ϵ) .

In this case by our construction $[q, A, p] \longrightarrow x$ is in P .

Hence $[q, A, p] \Rightarrow x$.

contd.

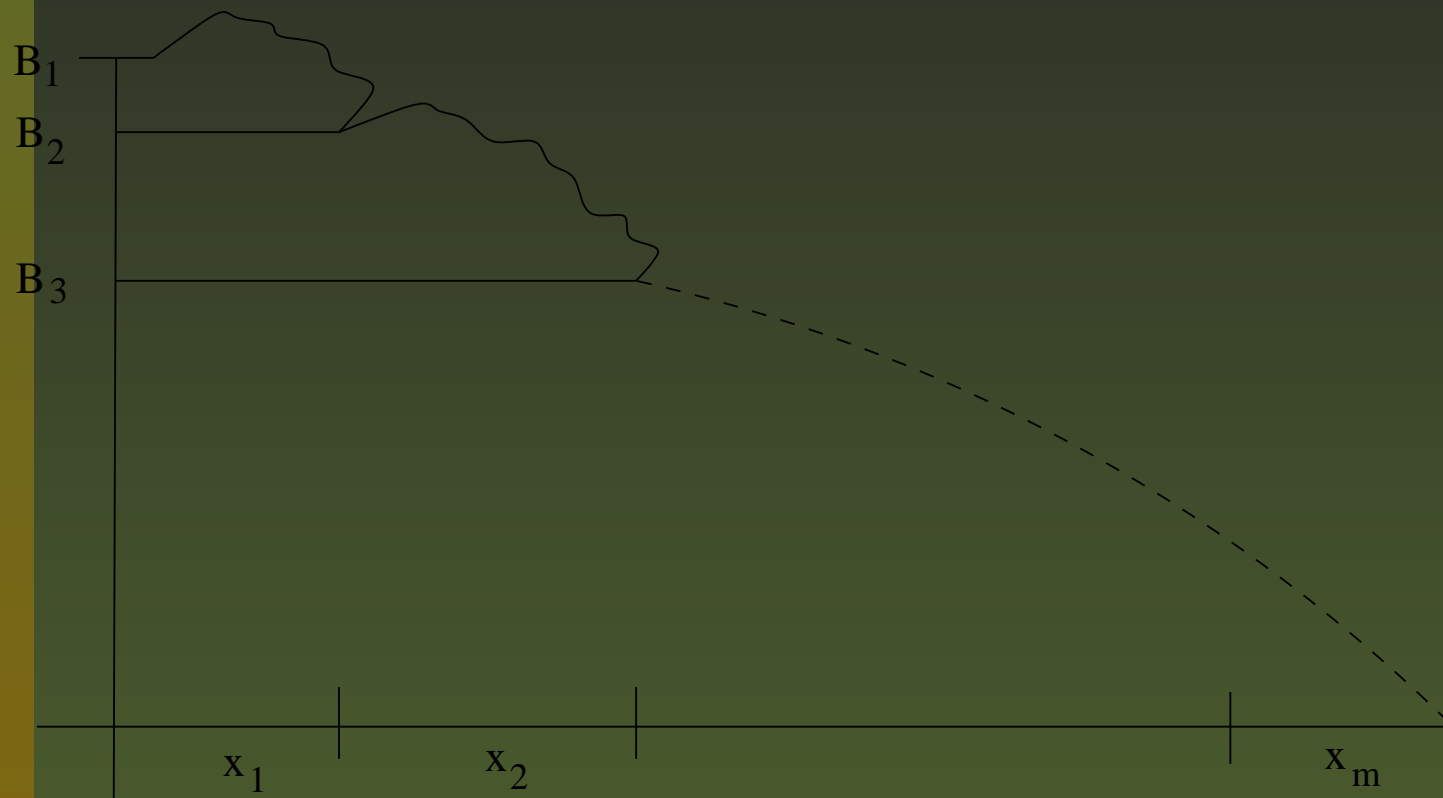


Figure 1:

contd.

Induction

Suppose the result holds up to $n - 1$ steps.

Let $(q, x, A) \vdash^* (p, \epsilon, \epsilon)$ in n steps.

Now we can write $x = ax'$ $a \in \Sigma \cup \{\epsilon\}$ and the first move is $(q, ax', A) \vdash (q_1, x', B_1 \dots B_m)$

This should have come from a mapping $\delta(q, a, A)$ contains $(q_1, B_1 \dots B_m)$ and there is a rule

$$[q, A, q_{m+1}] \rightarrow a[q_1, B_1, q_2][q_2, B_2, q_3] \dots [q_m, B_m, q_{m+1}] \text{ in } P. \quad (2)$$

The stack contains A initially and is replaced by $B_1 \dots B_m$. Now the string x' can be written as $x_1 x_2 \dots x_m$ such that, the PDA completes reading x_1

contd.

when B_2 becomes top of the stack; completes reading x_2 when B_3 becomes the top of the stack and so on.

The situation is is described in the Figure 1.

Therefore $(q_i, x_i, B_i) \vdash^* (q_{i+1}, \epsilon, \epsilon)$ and this happen in less than n steps. So

$$(q_i, B_i, q_{i+1}) \xRightarrow{*} x_i \text{ by induction hypothesis.} \quad (3)$$

Putting $q_{m+1} = p$ in (2) we get

$$[q, A, p] \Rightarrow a[q_1, B_1, q_2] \dots [q_n, B_n, p] \xRightarrow{*} ax_1 \dots x_n = ax' = x \text{ by equation 3)}$$

Therefore $[q, A, p] \xRightarrow{*} x$ in G .

contd.

(ii) If $[q, A, p] \xRightarrow{*} x$ in G then $(q, x, A) \vdash^* (p, \epsilon, \epsilon)$
Proof is by induction on the number of steps in the derivation in G .

Basis

If $[q, A, p] \Rightarrow x$ then $x = a$ or ϵ where $a \in \Sigma$ and $(q, A, p) \rightarrow x$ is a rule in P . This must have come from the mapping $\delta(q, x, A)$ contains (p, ϵ) and hence $(q, x, A) \vdash (p, \epsilon, \epsilon)$.

Induction

Suppose the hypothesis holds up to $(n - 1)$ steps and suppose $[q, A, p] \xRightarrow{*} x$ in n steps. The first rule applied in the derivation must be of the form

contd.

$$[q, A, p] \rightarrow a[q_1, B_1, q_2][q_2, B_2, q_3] \dots [q_m, B_m, p] \quad (4)$$

and x can be written in the form $x = ax_1 \dots x_m$

such that $[q_i, B_i, q_{i+1}] \xRightarrow{*} x_i$.

This derivation must have taken less than n steps and so by the induction hypothesis

$$(q_i, x_i, B_i) \vdash^* (q_{i+1}, \epsilon, \epsilon) \quad 1 \leq i \leq m \text{ and } q_{m+1} = p. \quad (5)$$

4 must have come from a mapping $\delta(q, a, A)$ contains $(q, B_1 \dots B_m)$

Therefore

contd.

$$\begin{aligned} (q, ax_1 \dots x_m, A) &\vdash (q_1, x_1 \dots x_m, B_1 \dots B_m) \\ &\vdash^* (q_2, x_2 \dots x_m, B_2 \dots B_m) \\ &\vdash^* (q_3, x_3 \dots x_m, B_3 \dots B_m) \\ &\vdots \\ &\vdash^* (q_{m-1}, x_{m-1}x_m, B_{m-1}B_m) \\ &\vdash^* (q_m, x_m, B_m) \\ &\vdash^* (p, \epsilon, \epsilon) \end{aligned}$$

contd.

Hence $(q, x, A) \vdash^* (p, \epsilon, \epsilon)$. Having proved that $(q, x, A) \vdash^* (p, \epsilon, \epsilon)$ if and only if $[q, A, p] \xRightarrow{*} x$, we can easily see that $S \Rightarrow [q_0, Z_0, q] \xRightarrow{*} w$ if and only if $(q_0, w, Z_0) \vdash^* (p, \epsilon, \epsilon)$

This means w is generated by G if and only if w is accepted by M by empty store.

Hence $L(G) = N(M)$.

Let us illustrate the construction with an example.

Example

Construct a CFG to generate $N(M)$ where

$$M = (\{p, q\}, \{0, 1\}, \{X, Z_0\}, \delta, q, Z_0, \phi)$$

where δ is defined as follows:

1. $\delta(q, 1, Z_0) = \{(q, XZ_0)\}$
2. $\delta(q, 1, X) = \{(q, XX)\}$
3. $\delta(q, 0, X) = \{(p, X)\}$
4. $\delta(q, \epsilon, Z_0) = \{(q, \epsilon)\}$
5. $\delta(p, 1, X) = \{(p, \epsilon)\}$
6. $\delta(p, 0, Z_0) = \{(q, Z_0)\}$

contd.

It can be seen that

$$N(M) = \{1^n 0 1^n 0\}^*, \quad n \geq 1.$$

The machine while reading 1^n adds X 's to the stack and when it reads a 0, change to state p . In state p it reads 1^n again removing the X 's from the stack. When it reads a 0, it goes to q keeping Z_0 on the stack. It can remove Z_0 by using mapping 4 or repeat the above process several times. Initially also Z_0 can be removed using mapping 4, without reading any input. Hence ϵ will also be accepted.

$G = (N, T, P, S)$ is constructed as follows:

$$T = \Sigma$$

$$N = \{[q, Z_0, q], [q, X, q], [q, Z_0, p], [q, X, p], [p, Z_0, q],$$

$$[p, X, q], [p, Z_0, p], [p, X, p]\} \cup \{S\}$$

contd.

Initial rules are

$$r_1. S \rightarrow [q, Z_0, q]$$

$$r_2. S \rightarrow [q, Z_0, p]$$

Next we write the rules for the mappings.

Corresponding to mapping 1, we have the rules

$$r_3. [q, Z_0, q] \rightarrow 1[q, X, q][q, Z_0, q]$$

$$r_4. [q, Z_0, q] \rightarrow 1[q, X, p][p, Z_0, q]$$

$$r_5. [q, Z_0, p] \rightarrow 1[q, X, q][q, Z_0, p]$$

$$r_6. [q, Z_0, p] \rightarrow 1[q, X, p][p, Z_0, p]$$

Corresponding to mapping 2, we have the rules

$$r_7. [q, X, q] \rightarrow 1[q, X, q][q, X, q]$$

$$r_8. [q, X, q] \rightarrow 1[q, X, p][p, X, q]$$

$$r_9. [q, X, p] \rightarrow 1[q, X, q][q, X, p]$$

$$r_{10}. [q, X, p] \rightarrow 1[q, X, p][p, X, p]$$

contd.

Corresponding to mapping 3, we have the rules

$$r_{11}. [q, X, q] \rightarrow 0[p, X, q]$$

$$r_{12}. [q, X, p] \rightarrow 0[p, X, p]$$

Corresponding to mapping 4 we have the ruler

$$r_{13}. [q, Z_0, q] \rightarrow \epsilon$$

Corresponding to mapping 5 we have the rule

$$r_{14}. [p, X, p] \rightarrow 1$$

Corresponding to mapping 6 we have the rules

$$r_{15}. [p, Z_0, q] \rightarrow 0[q, Z_0, q]$$

$$r_{16}. [p, Z_0, p] \rightarrow 0[q, Z_0, p]$$

So we have ended up with 16 rules. Let us see whether we can remove some useless nonterminals and rules here.

There is no rule with $[p, X, q]$ on the left hand side. So

contd.

rules involving it can be removed i.e., r_8, r_{11} . Once r_8 and r_{11} are removed, the only rule with $[q, X, q]$ on the left hand side is r_7 which will create more $[q, X, q]$ whenever applied and the derivation will not terminate. So rules involving $[q, X, q]$ can be removed. i.e., r_3, r_5, r_7, r_9 . Now we are left with rules $r_1, r_2, r_4, r_6, r_{10}, r_{12}, r_{13}, r_{14}, r_{15}, r_{16}$. If you start with r_2, r_6 can be applied. $[q, Z_0, p]$ will introduce $[p, Z_0, p]$ in the sentential form. Then r_{16} can be applied which will introduce $[q, Z_0, p]$ and the derivation will not terminate. Hence $[q, Z_0, p]$ and rules involving it can be removed. i.e., rules r_2, r_6, r_{16} can be removed. So we end up with rules $r_1, r_4, r_{10}, r_{12}, r_{13}, r_{14}, r_{15}$. Using nonterminals

contd.

A for $[q, Z_0, q]$

B for $[q, X, p]$

C for $[p, Z_0, q]$

D for $[p, X, p]$

contd.

the rules can be written as

$$S \rightarrow A$$

$$A \rightarrow 1BC$$

$$B \rightarrow 1BD$$

$$B \rightarrow 0D$$

$$A \rightarrow \epsilon$$

$$D \rightarrow 1$$

$$C \rightarrow 0A$$

It can be easily checked that this grammar generates $\{1^n 0 1^n 0\}^*$.